

**1. Identification**

<b>Product identifier</b>	<b>Rust Inhibitor / Coolant</b>
<b>Other means of identification</b>	
<b>SDS number</b>	06158
<b>Part Number</b>	812-540, 812-541, 812-542
<b>Recommended use</b>	Lubricant.
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Supplier</b>	
<b>Company name</b>	LECO Corporation
<b>Address</b>	3000 Lakeview Avenue St. Joseph, MI 49085 United States
<b>Telephone</b>	269-983-5531
<b>Website</b>	www.leco.com
<b>E-mail</b>	info@leco.com
<b>Emergency phone number</b>	Chemtrec: 800-424-9300 Chemtrec Int'l: 703-527-3887

**2. Hazard(s) identification**

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Serious eye damage/eye irritation	Category 2A
	Reproductive toxicity	Category 2
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Warning
<b>Hazard statement</b>	Causes serious eye irritation. Suspected of damaging fertility or the unborn child.
<b>Precautionary statement</b>	
<b>Prevention</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.
<b>Response</b>	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If eye irritation persists: Get medical advice/attention.
<b>Storage</b>	Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

**3. Composition/information on ingredients****Mixtures**

Chemical name	Common name and synonyms	CAS number	%
TRIETHANOL AMINE		102-71-6	3.0 - 5.0
DIETHANOLAMINE		111-42-2	0.1 - 0.2
Trade Secret Registry		Trade Secret	3.0 - 5.0
Trade Secret Registry		Trade Secret	3.0 - 5.0
1,2,3-BENZOTRIAZOLE		95-14-7	1.0 - 3.0

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur. Do not induce vomiting.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid heat, sparks, open flames and other ignition sources. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
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**Conditions for safe storage, including any incompatibilities** Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
DIETHANOLAMINE (CAS 111-42-2)	TWA	1 mg/m <sup>3</sup>	Inhalable fraction and vapor.
TRIETHANOL AMINE (CAS 102-71-6)	TWA	5 mg/m <sup>3</sup>	

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
DIETHANOLAMINE (CAS 111-42-2)	TWA	15 mg/m <sup>3</sup>
		3 ppm

**Biological limit values** No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

#### US - California OELs: Skin designation

DIETHANOLAMINE (CAS 111-42-2) Can be absorbed through the skin.

#### US ACGIH Threshold Limit Values: Skin designation

DIETHANOLAMINE (CAS 111-42-2) Can be absorbed through the skin.

### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves.

**Other** Wear suitable protective clothing. Use of an impervious apron is recommended.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

**Physical state** Liquid.

**Form** Liquid.

**Color** Yellow.

**Odor** Odorless.

**Odor threshold** Not available.

**pH** 7.4

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** Not available.

**Flash point** Not available.

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not applicable.

**Upper/lower flammability or explosive limits**

<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.

**Vapor pressure** Not available.

**Vapor density** 5.6

**Relative density** Not available.

**Solubility(ies)**

**Solubility (water)** Soluble

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

**Other information**

**Density** 1.06 g/cm<sup>3</sup>

**Miscible (water)** miscible

**10. Stability and reactivity**

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Sunlight. Contact with incompatible materials.

**Incompatible materials** Strong oxidizing agents. Strong bases. Strong acids.

**Hazardous decomposition products** No hazardous decomposition products are known.

**11. Toxicological information****Information on likely routes of exposure**

**Inhalation** Prolonged inhalation may be harmful.

**Skin contact** Causes mild skin irritation. May cause an allergic skin reaction.

**Eye contact** Causes serious eye irritation.

**Ingestion** Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

**Information on toxicological effects**

**Acute toxicity** Not known.

<b>Product</b>	<b>Species</b>	<b>Test Results</b>
Rust Inhibitor / Coolant		
<u><b>Acute</b></u>		
<b>Oral</b>		
ATEmix		20270 mg/kg

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
1,2,3-BENZOTRIAZOLE (CAS 95-14-7)		
<u><b>Acute</b></u>		
<b>Oral</b>		
LD50	Rat	600 mg/kg

Components	Species	Test Results
<b>DIETHANOLAMINE (CAS 111-42-2)</b>		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	710 mg/kg
<b>TRIETHANOL AMINE (CAS 102-71-6)</b>		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 20000 mg/kg
<b>Oral</b>		
LD50	Rat	8 g/kg
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	

## Carcinogenicity

### IARC Monographs. Overall Evaluation of Carcinogenicity

DIETHANOLAMINE (CAS 111-42-2)	2B Possibly carcinogenic to humans.
TRIETHANOL AMINE (CAS 102-71-6)	3 Not classifiable as to carcinogenicity to humans.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

<b>Reproductive toxicity</b>	Suspected of damaging fertility or the unborn child.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.

## 12. Ecological information

### Ecotoxicity

Components	Species	Test Results
<b>DIETHANOLAMINE (CAS 111-42-2)</b>		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 61.8 - 86.04 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 100 mg/l, 96 hours
<b>TRIETHANOL AMINE (CAS 102-71-6)</b>		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 10610 - 13010 mg/l, 96 hours

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

1,2,3-BENZOTRIAZOLE	1.44
DIETHANOLAMINE	-1.43
TRIETHANOL AMINE	-1

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions** Dispose in accordance with all applicable regulations.  
**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.  
**Waste from residues / unused products** Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.  
**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

Not regulated as dangerous goods.

#### IATA

Not regulated as dangerous goods.

#### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

### 15. Regulatory information

#### US federal regulations

##### Toxic Substances Control Act (TSCA)

###### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

##### CERCLA Hazardous Substance List (40 CFR 302.4)

DIETHANOLAMINE (CAS 111-42-2) Listed.

##### SARA 304 Emergency release notification

Not regulated.

##### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

##### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Serious eye damage or eye irritation  
Reproductive toxicity

##### SARA 313 (TRI reporting)

Not regulated.

#### Other federal regulations

##### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

DIETHANOLAMINE (CAS 111-42-2)

##### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

#### US state regulations

##### California Proposition 65



**WARNING:** This product can expose you to DIETHANOLAMINE, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

##### California Proposition 65 - CRT: Listed date/Carcinogenic substance

DIETHANOLAMINE (CAS 111-42-2) Listed: June 22, 2012

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

DIETHANOLAMINE (CAS 111-42-2)

**International Inventories**

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

<b>Issue date</b>	06-17-2016
<b>Revision date</b>	10-27-2020
<b>Version #</b>	04

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