



SAFETY DATA SHEET

Revision Date 24-Feb-2020

Version 9

1. IDENTIFICATION

Product identifier

Product Name 84115 5 MINUTE PLASTIC WELD (ACTIVATOR)

Other means of identification

Product Code PTX203012B

Recommended use of the chemical and restrictions on use

Recommended Use Activator

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

24-hour emergency phone number

Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1B
Specific target organ toxicity (single exposure)	Category 3

Label elements

Emergency Overview

Signal word

Danger

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May cause genetic defects

May cause cancer
May cause respiratory irritation
May cause drowsiness or dizziness



Appearance White

Physical state Viscous liquid

Odor Methyl methacrylate

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Use only outdoors or in a well-ventilated area
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
Specific treatment (see .? on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash before reuse
If skin irritation or rash occurs: Get medical advice/attention
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Precautionary Statements - Storage

Store locked up
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Harmful to aquatic life with long lasting effects.

Unknown acute toxicity

0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
METHYL METHACRYLATE	80-62-6	60 - 100

NAPHTHA (PETROLEUM), HYDRODESULFURIZED HEAVY	64742-82-1	0.1 - 1
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4. FIRST AID MEASURES

Description of first aid measures

General advice	Call 911 or emergency medical service. Remove and isolate contaminated clothing and shoes.
Eye contact	In case of contact with substance, immediately flush skin or eyes with running water for at least 20 minutes.
Skin contact	Wash skin with soap and water.
Inhalation	Move victim to fresh air. If breathing is irregular or stopped, administer artificial respiration. Administer oxygen if breathing is difficult.
Ingestion	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms	May cause allergic skin reaction.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Keep victim warm and quiet.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical, CO₂, water spray or regular foam, Water spray, fog or regular foam, Use water spray or fog; do not use straight streams

Unsuitable extinguishing media

CAUTION: All these products have a very low flash point. Use of water spray when fighting fire may be inefficient

Specific hazards arising from the chemical

Vapors may travel to source of ignition and flash back. Vapors may form explosive mixtures with air. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks). Vapor explosion hazard indoors, outdoors or in sewers. Those substances designated with a "P" may polymerize explosively when heated or involved in a fire. Runoff to sewer may create fire or explosion hazard. Substance may be transported hot.

Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

Protective equipment and precautions for firefighters

Move containers from fire area if you can do it without risk.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). All equipment used when handling the product must be grounded. Do not touch or walk
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through spilled material. Stop leak if you can do it without risk.

Other Information

Water spray may reduce vapor; but may not prevent ignition in closed spaces.

Environmental precautions

Environmental precautions

Prevent entry into waterways, sewers, basements or confined areas.

Methods and material for containment and cleaning up

Methods for containment

A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

Methods for cleaning up

Use clean non-sparking tools to collect absorbed material. Dike far ahead of liquid spill for later disposal.

Prevention of secondary hazards

Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required. Remove all sources of ignition. Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Store locked up.

Incompatible materials

Strong oxidizing agents, Reducing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
METHYL METHACRYLATE 80-62-6	STEL: 100 ppm TWA: 50 ppm	TWA: 100 ppm TWA: 410 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 410 mg/m ³	IDLH: 1000 ppm TWA: 100 ppm TWA: 410 mg/m ³

NIOSH IDLH Immediately Dangerous to Life or Health

Other Information

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls

Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin and body protection

Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection

Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Viscous liquid
Appearance	White
Odor	Methyl methacrylate
Odor threshold	0.75 ppm

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	101 °C / 214 °F	
Flash point	12 °C / 54 °F	Tag Closed Cup
Evaporation rate	>1	Butyl acetate = 1
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	12.5%	
Lower flammability limit:	1.6%	
Vapor pressure	28 mmHg @ 68°F	
Vapor density	>3	Air = 1
Relative density	0.95	
Water solubility	Slightly soluble	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	421°C (789.8°F)	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	89
Density	No information available
Bulk density	No information available
SADT (self-accelerating decomposition temperature)	No information available

10. STABILITY AND REACTIVITY

Reactivity

No information available

Chemical stability

Stable under normal conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong oxidizing agents, Reducing agents

Hazardous Decomposition Products

Carbon oxides

Nitrogen oxides (NO_x)

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.
Ingestion	Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
METHYL METHACRYLATE 80-62-6	= 7872 mg/kg (Rat) 8420 - 10000 mg/kg (Rat)	5000 - 7500 mg/kg (Rabbit) > 5 g/kg (Rabbit)	= 7093 ppm (Rat) 4 h
NAPHTHA (PETROLEUM), HYDRODESULFURIZED HEAVY 64742-82-1	> 5000 mg/kg (Rat)	> 3160 mg/kg (Rabbit)	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
METHYL METHACRYLATE 80-62-6	-	Group 3	-	-

IARC (International Agency for Research on Cancer)

Not classifiable as a human carcinogen

Target Organ Effects Eyes, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	8845 mg/kg
ATEmix (dermal)	5618 mg/kg
ATEmix (inhalation-vapor)	7969.7 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Chemical Name	Partition coefficient
METHYL METHACRYLATE 80-62-6	0.7

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods**

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	D001, U162

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
METHYL METHACRYLATE 80-62-6	Toxic Ignitable

14. TRANSPORT INFORMATION**DOT**

UN/ID No	1133
Ethanol	Adhesives, Limited Quantity (LQ)
Hazard Class	3
Packing Group	II
Emergency Response Guide Number	128

IATA

UN/ID No	ID 8000
Ethanol	Consumer commodity
Hazard Class	9
ERG Code	9L

IMDG

UN/ID No	1133
Ethanol	Adhesives, Limited Quantity (LQ)
Hazard Class	3
Packing Group	II
EmS-No	F-E, S-D

15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies

KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
METHYL METHACRYLATE - 80-62-6	1.0

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
METHYL METHACRYLATE 80-62-6	1000 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
METHYL METHACRYLATE 80-62-6	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
METHYL METHACRYLATE 80-62-6	X	X	X
BUTYLATED HYDROXY TOLUENE 128-37-0	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

B2 - Flammable liquid, D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 3	Instability 0	-
HMIS	Health hazards 2	Flammability 3	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date 24-Feb-2020

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End of Safety Data Sheet