

Safety Data Sheet

acc. to OSHA HCS (29 CFR 1910.1200)

Printing date 02/24/2015

Reviewed on 02/24/2015

1 Identification

- **Product identifier**
- **Trade name:** Copper Etching Mordant
- **Article number:** 118-108
- **Recommended use and restriction on use**
- **Recommended use:** Etching patterns into copper items.
- **Restrictions on use:** No further relevant information available.
- **Details of the supplier of the Safety Data Sheet**
- **Manufacturer/Supplier:**
RIO GRANDE
7500 Bluewater Rd. NW
Albuquerque NM 87121-1962
1-800-545-6566
info@riogrande.com
- **Emergency telephone number:**
ChemTel Inc.
(800)255-3924, +1 (813)248-0585

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

Met. Corr.1 H290 May be corrosive to metals.
Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

- **Additional information:**
There are no other hazards not otherwise classified that have been identified.
0 percent of the mixture consists of ingredient(s) of unknown toxicity.

- **Label elements**
- **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05

- **Signal word** Danger
- **Hazard-determining components of labeling:**
iron trichloride
hydrochloric acid

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- **Hazard statements**

H290 May be corrosive to metals.
 H315 Causes skin irritation.
 H318 Causes serious eye damage.

- **Precautionary statements**

P280 Wear protective gloves/protective clothing/eye protection.
 P234 Keep only in original container.
 P264 Wash thoroughly after handling.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a poison center/doctor.
 P332+P313 If skin irritation occurs: Get medical advice/attention.
 P302+P352 If on skin: Wash with plenty of water.
 P390 Absorb spillage to prevent material damage.
 P362+P364 Take off contaminated clothing and wash it before reuse.
 P406 Store in corrosive resistant container with a resistant inner liner.

- **Hazard description:**

- **WHMIS-symbols:**

D2B - Toxic material causing other toxic effects
 E - Corrosive material



- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = 2
FIRE	0	Fire = 0
REACTIVITY	0	Reactivity = 0

- **Other hazards**

- **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.
 · **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

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


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· Dangerous components:

7705-08-0	iron trichloride	60-80%
	 Met. Corr. 1, H290; Eye Dam. 1, H318  Acute Tox. 4, H302; Skin Irrit. 2, H315	
7647-01-0	hydrochloric acid	5-10%
	 Met. Corr. 1, H290; Skin Corr. 1B, H314  STOT SE 3, H335	

· Additional information:

For the listed ingredients, the identity and exact percentages are being withheld as a trade secret.

4 First-aid measures

· Description of first aid measures**· General information:** Immediately remove any clothing soiled by the product.**· After inhalation:** Supply fresh air; consult doctor in case of complaints.**· After skin contact:**

Immediately rinse with water.

If skin irritation continues, consult a doctor.

Seek immediate medical help for blistering or open wounds.

· After eye contact:

Protect unharmed eye.

Remove contact lenses if worn.

Rinse opened eye for several minutes under running water. Then consult a doctor.

· After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; immediately call for medical help.

· Information for doctor:**· Most important symptoms and effects, both acute and delayed**

Coughing

Acidosis

Irritant to skin and mucous membranes.

Nausea in case of ingestion.

Gastric or intestinal disorders when ingested.

· Danger Causes serious eye damage.**· Indication of any immediate medical attention and special treatment needed**

Medical supervision for at least 48 hours.

5 Fire-fighting measures

· Extinguishing media**· Suitable extinguishing agents:**CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.**· For safety reasons unsuitable extinguishing agents:** None.**· Special hazards arising from the substance or mixture**

Formation of toxic gases is possible during heating or in case of fire.

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- **Advice for firefighters**
- **Protective equipment:**
Wear self-contained respiratory protective device.
Wear fully protective suit.
- **Additional information** No further relevant information available.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation.
Wear protective equipment. Keep unprotected persons away.
Particular danger of slipping on leaked/spilled product.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Send for recovery or disposal in suitable receptacles.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Storage area should be dry and well-ventilated.
- **Information about storage in one common storage facility:**
Store away from foodstuffs.
Do not store together with alkalis (caustic solutions).
Store away from oxidizing agents.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

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· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

7705-08-0 iron trichloride

REL (USA)	Long-term value: 1 mg/m ³ as Fe
TLV (USA)	Long-term value: 1 mg/m ³ as Fe
EL (Canada)	Short-term value: 2 mg/m ³ Long-term value: 1 mg/m ³ as Fe
LMPE (Mexico)	Long-term value: 1 mg/m ³ como Fe

7647-01-0 hydrochloric acid

PEL (USA)	Ceiling limit value: 7 mg/m ³ , 5 ppm
REL (USA)	Ceiling limit value: 7 mg/m ³ , 5 ppm
TLV (USA)	Ceiling limit value: 2.98 mg/m ³ , 2 ppm
EL (Canada)	Ceiling limit value: 2 ppm
EV (Canada)	Ceiling limit value: 2 ppm
LMPE (Mexico)	Ceiling limit value: 2 ppm A4

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

· **Engineering controls:** No further relevant information available.

· **Breathing equipment:**

Not required under normal conditions of use.
Use suitable respiratory protective device when high concentrations are present.
Use suitable respiratory protective device in case of insufficient ventilation.
For large spills, respiratory protection may be advisable.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be

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checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Safety glasses

- **Body protection:** Acid resistant protective clothing

- **Limitation and supervision of exposure into the environment** Avoid release to the environment.

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Color:	Red-brown
Odor:	Acrid
Odor threshold:	Not determined.
pH-value at 20 °C (68 °F):	< 1

- **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.

- **Flash point:** Not applicable.

- **Flammability (solid, gaseous):** Not applicable.

- **Auto-ignition temperature:** Not determined.

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not self-igniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

- **Vapor pressure:** Not determined.

- **Density:** Not determined.

- **Relative density** Not determined.

- **Vapour density** Not determined.

- **Evaporation rate** Not determined.

- **Solubility in / Miscibility with**

Water:	Fully miscible.
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- **Partition coefficient (n-octanol/water):** Not determined.
- **Viscosity:**
 - Dynamic:** Not determined.
 - Kinematic:** Not determined.
- **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
- **Possibility of hazardous reactions**
Above room temperature, rapid reaction with water, methanol, carbon dioxide and hydrogen chloride.
Reacts with amines.
Reacts with fats and oils.
Reacts with alkali (lyes).
Reacts with oxidizing agents.
- **Conditions to avoid** Store away from oxidizing agents.
- **Incompatible materials:** Oxidizing agents
- **Hazardous decomposition products:**
Toxic metal compounds
Hydrogen chloride (HCl)
Chlorine

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

LD/LC50 values that are relevant for classification:

7705-08-0 iron trichloride

Oral	LD50	1872 mg/kg (rat)
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- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Strong caustic effect.
- **Sensitization:** No sensitizing effects known.
- **Subacute to chronic toxicity:** No further relevant information available.
- **Additional toxicological information:**
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.
- **Carcinogenic categories**

NTP (National Toxicology Program)
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None of the ingredients is listed.

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· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

· Probable Routes of Exposure

Inhalation.

Eye contact.

Skin contact.

· Repeated Dose Toxicity: No further relevant information available.

12 Ecological information

· Toxicity
· Aquatic toxicity: No further relevant information available.

· Persistence and degradability No further relevant information available.

· Behavior in environmental systems:
· Bioaccumulative potential No further relevant information available.

· Mobility in soil No further relevant information available.

· Ecotoxicological effects:
· Remark: After neutralization a reduction of the harming action may be recognized

· Additional ecological information:
· General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Rinse off of bigger amounts into drains or the aquatic environment may lead to decreased pH-values. A low pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably increased, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous.

· Results of PBT and vPvB assessment
· PBT: Not applicable.

· vPvB: Not applicable.

· Other adverse effects No further relevant information available.

13 Disposal considerations

· Waste treatment methods
· Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Small amounts may be diluted with plenty of water and washed away. Dispose of bigger amounts in accordance with Local Authority requirements.

Dilute concentrate with water and neutralize afterwards with suitable material (lime or chalk). The formed salts are inert and pose little hazard.

Can be disposed of with household garbage with prior chemical-physical or biological treatment following consultation with the waste disposal facility operator and the pertinent authorities and adhering to the necessary technical regulations.

The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes. Residual materials should be treated as hazardous.

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- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**
- **DOT, ADR, IMDG, IATA**
- **UN proper shipping name**

UN3264



Limited Quantity for packages less than 30 kg (66 lb) and inner packagings less than 5 L (1.3 gal).

- **DOT, IATA**
- **ADR**
- **IMDG**
- **Transport hazard class(es)**
- **DOT**

Corrosive liquid, acidic, inorganic, n.o.s. (Ferric chloride, Hydrochloric acid)

3264 CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (FERRIC CHLORIDE, HYDROCHLORIC ACID)

CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (FERRIC CHLORIDE, HYDROCHLORIC ACID)



- **Class**
- **Label**

8 Corrosive substances

8

- **ADR**



- **Class**
- **Label**

8 (C1) Corrosive substances

8

- **IMDG, IATA**



- **Class**
- **Label**
- **Packing group**
- **DOT, ADR, IMDG, IATA**
- **Environmental hazards:**
- **Marine pollutant:**
- **Special precautions for user**
- **Danger code (Kemler):**

8 Corrosive substances

8

III

No

Warning: Corrosive substances

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· EMS Number:	F-A,S-B
· Segregation groups	Acids
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· ADR	
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN3264, Corrosive liquid, acidic, inorganic, n.o.s. (Ferric chloride, Hydrochloric acid), 8, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- United States (USA)
- SARA

· Section 355 (extremely hazardous substances):

7647-01-0 | hydrochloric acid

· Section 313 (Specific toxic chemical listings):

7647-01-0 | hydrochloric acid

· TSCA (Toxic Substances Control Act):

All ingredients are listed.

· Proposition 65 (California)

· Chemicals known to cause cancer:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

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· **Carcinogenic categories**· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **IARC (International Agency for Research on Cancer)**

7647-01-0 | hydrochloric acid

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· **TLV (Threshold Limit Value established by ACGIH)**

7647-01-0 | hydrochloric acid

A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **State Right to Know Listings**

None of the ingredients is listed.

· **Canadian substance listings:**· **Canadian Domestic Substances List (DSL)**

All ingredients are listed.

· **Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients is listed.

· **Canadian Ingredient Disclosure list (limit 1%)**

7647-01-0 | hydrochloric acid

· **Other regulations, limitations and prohibitive regulations**

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Date of preparation / last revision** 02/24/2015 / -· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

WHMIS: Workplace Hazardous Materials Information System (Canada)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

Met. Corr. 1: Corrosive to metals, Hazard Category 1

Acute Tox. 4: Acute toxicity, Hazard Category 4

Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B

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Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2

Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1

STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3

Sources

SDS Prepared by:

ChemTel Inc.

1305 North Florida Avenue

Tampa, Florida USA 33602-2902

Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573

Website: www.chemtelinc.com

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