



# SAFETY DATA SHEET

This safety data sheet complies with the requirements of:  
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 29-Nov-2017

Revision Date 26-Nov-2017

Revision A

## Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

Product Code(s) SDS-000024 EN E BLK  
Product Name P400 ABS Black  
PN (Part Number) 310-20600 320-20200 340-20200  
Denmark  
PR No N/A  
Pure substance/mixture Mixture

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Additive manufacturing  
Uses advised against No information available

### 1.3. Details of the supplier of the safety data sheet

#### Importer

Stratasys EMEA Regional Office  
Airport Boulevard B 120  
77836 Rheinmünster, Germany  
Phone: +49-7229-7772-0

For further information, please contact

E-mail address [info@Stratasys.com](mailto:info@Stratasys.com)

### 1.4. Emergency telephone number

Emergency Telephone

- +44 1865 407333 - Global – English Language response
- +44 1235 239670 - Europe - Multi lingual response
- +1 215 207 0061 - USA – Multi-lingual response
- +65 3158 1074 - Asia Pacific - Multi lingual response
- +61 2 8014 4558 - Australia - English Language response
- +86 512 8090 3042 - China - Chinese response

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777

Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

## Section 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

#### **Regulation (EC) No 1272/2008**

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

### 2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

### 2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

## Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1 Substances

Full text of H- and EUH-phrases: see section 16

## Section 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
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### 4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
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## Section 5: FIRE-FIGHTING MEASURES

### 5.1. Extinguishing media

**Suitable Extinguishing Media**      Foam  
    Water  
    Carbon dioxide (CO2)  
    Dry chemical  
    Alcohol resistant foam

**Unsuitable extinguishing media**      None known.

### 5.2. Special hazards arising from the substance or mixture

**Specific hazards arising from the chemical**      None known.

### 5.3. Advice for firefighters

**Special protective equipment for fire-fighters**      Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## Section 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions**      Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

**For emergency responders**      Use personal protection recommended in Section 8.

### 6.2. Environmental precautions

**Environmental precautions**      Do not flush into surface water or sanitary sewer system. Keep out of waterways.

### 6.3. Methods and material for containment and cleaning up

**Methods for containment**      Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**      Take up mechanically, placing in appropriate containers for disposal.

**Prevention of secondary hazards**      Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

### 6.4. Reference to other sections

**Reference to other sections**      See section 8 for more information. See section 13 for more information.

## Section 7: HANDLING AND STORAGE

### 7.1. Precautions for safe handling

**Advice on safe handling**      Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

**General hygiene considerations**      Handle in accordance with good industrial hygiene and safety practice.

**7.2. Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep container tightly closed in a dry and well-ventilated place.

**7.3. Specific end use(s)**

**Risk Management Methods (RMM)** The information required is contained in this Material Safety Data Sheet.

**Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1. Control parameters**

**Exposure Limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Derived No Effect Level (DNEL)** No information available.

**Predicted No Effect Concentration (PNEC)** No information available.

**8.2. Exposure controls**

**Engineering controls** If dust is generated during further processing provide exhaust ventilation.

**Personal protective equipment**

**Eye/face protection** Goggles. Safety glasses with side-shields.

**Skin and body protection** Impervious clothing.

**Respiratory protection** Minimise dust generation and accumulation. Wear respiratory protection.

**General hygiene considerations** Handle in accordance with good industrial hygiene and safety practice.

**Environmental exposure controls** No information available.

**Section 9: PHYSICAL AND CHEMICAL PROPERTIES****9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Solid
<b>Appearance</b>	Monofilament
<b>Odour</b>	No information available
<b>Colour</b>	Characteristic
<b>Odour threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air	No data available	None known
Upper flammability limit:	No data available	

Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

**9.2. Other information**

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

## Section 10: STABILITY AND REACTIVITY

**10.1. Reactivity**

Reactivity None under normal use conditions.

**10.2. Chemical stability**

Stability Stable under normal conditions.

**Explosion data**

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

**10.3. Possibility of hazardous reactions**

Possibility of hazardous reactions None under normal processing.

**10.4. Conditions to avoid**

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

**10.5. Incompatible materials**

Incompatible materials Oxidising agent. Strong bases.

**10.6. Hazardous decomposition products**

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO<sub>2</sub>). Aldehydes.

## Section 11: TOXICOLOGICAL INFORMATION

**11.1. Information on toxicological effects****Information on likely routes of exposure**



Mobility in soil No information available.

**12.5. Results of PBT and vPvB assessment**

PBT and vPvB assessment No information available.

**12.6. Other adverse effects**

Other adverse effects No information available.

**Section 13: DISPOSAL CONSIDERATIONS**

**13.1. Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

**Section 14: TRANSPORT INFORMATION**

**IMDG**

- 14.1 UN Number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Marine pollutant Not applicable
- 14.6 Special Provisions None
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

**RID**

- 14.1 UN Number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental Hazard Not applicable
- 14.6 Special Provisions None

**ADR**

- 14.1 UN Number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental Hazard Not applicable
- 14.6 Special Provisions None

**IATA**

- 14.1 UN Number Not regulated
- 14.2 UN proper shipping name Not regulated
- 14.3 Transport hazard class(es) Not regulated
- 14.4 Packing group Not regulated
- 14.5 Environmental Hazard Not applicable
- 14.6 Special Provisions None

## Section 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

#### Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

#### Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

### 15.2. Chemical safety assessment

#### Chemical Safety Report

No information available

## Section 16: OTHER INFORMATION

### Key or legend to abbreviations and acronyms used in the safety data sheet

#### Legend

SVHC: Substances of Very High Concern for Authorisation:

#### Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average)

STEL

STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

\*

Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method

Revision Date

26-Nov-2017

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

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End of Safety Data Sheet