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Revision Number 2.07

**1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING****Product identifier****Product Name** Model Cleaning Fluid™ / Support Cleaning Fluid™ / Cleanser**Other means of identification****Product Code(s)** SDS-06137 EN A**PN (Part Number)** OBJ-02222, OBJ-02224, OBJ-03214, OBJ-03216, OBJ-04016, OBJ-04018, OBJ-06275, OBJ-06276, OBJ-18017, OBJ-09120, OBJ-06300, OBJ-12066**Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** Printing inks**Uses advised against** This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited**Details of the supplier of the safety data sheet****Manufacturer Address**

Stratasys Corporate headquarters United States  
9600 West 76th Street Suite #108  
Eden Prairie, MN 55344  
United States  
Local: +1 952-294-3900  
Phone: +1 952-937-3000

**Emergency telephone number****Emergency Telephone** +1 215 207 0061 - Americas - Multi lingual response 24/7**E-mail address** info@Stratasys.com**2. HAZARDS IDENTIFICATION****Classification**

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

**Label elements**

The product contains no substances which at their given concentration, are considered to be hazardous to health.

<b>Appearance</b> Ink cartridge	<b>Physical state</b> Liquid	<b>Odor</b> Characteristic
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**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

Not applicable.

**Unknown acute toxicity** 0 % of the mixture consists of ingredient(s) of unknown toxicity

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Mixture**

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS).

### 4. FIRST AID MEASURES

**Description of first aid measures**

<b>Inhalation</b>	Remove to fresh air.
<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Skin contact</b>	Wash skin with soap and water.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** No information available.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

### 5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media** Use extinguishing agent suitable for type of surrounding fire. Class B fires: Use carbon dioxide (CO<sub>2</sub>), regular dry chemical (sodium bicarbonate), regular foam (Aqueous Film Forming Foam-AFFF), or water spray to cool containers.

**Unsuitable extinguishing media** CAUTION: Use of water spray when fighting fire may be inefficient.

**Specific hazards arising from the chemical** No information available.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Special protective equipment for fire-fighters**

Cool containers with flooding quantities of water until well after fire is out. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Move containers from fire area if you can do it without risk. Use personal protection equipment. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Keep out of drains, sewers, ditches and waterways. Inhalation is a health risk.

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Ensure adequate ventilation.

### Environmental precautions

**Environmental precautions** See Section 12 for additional Ecological Information.

### Methods and material for containment and cleaning up

**Methods for containment** Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Advice on safe handling** Avoid breathing vapors or mists. Wash thoroughly after handling. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Do not eat, drink or smoke when using this product. Heating may cause a fire.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Store in a cool, well ventilated area. Store in accordance with local regulations. Keep container tightly closed. Store between 15 °C and 27 °C. Shipment temperature (up to 5 weeks) is -20 °C to 50 °C. Store in a combustible storage area away from heat and open flame.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

**Exposure Limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

### Appropriate engineering controls

**Engineering controls** Showers

Eyewash stations  
Ventilation systems.

**Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	No special protective equipment required.
<b>Skin and body protection</b>	No special protective equipment required.
<b>Respiratory protection</b>	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
<b>General hygiene considerations</b>	Handle in accordance with good industrial hygiene and safety practice.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid
<b>Appearance</b>	Ink cartridge
<b>Odor</b>	Characteristic
<b>Color</b>	yellow
<b>Odor threshold</b>	No information available

<b>Explosive properties</b>	No data available
<b>Oxidizing properties</b>	No data available

<b>Property</b>	<b>Values</b>	<b>Remarks • Method</b>
<b>pH</b>	N/A	
<b>Melting point / freezing point</b>	No data available	None known
<b>Boiling point / boiling range</b>	No data available	None known
<b>Flash point</b>	>= 100 - < 250 °C / >= 212 - < 482 °F	
<b>Evaporation rate</b>	No data available	None known
<b>Flammability (solid, gas)</b>	Not applicable	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability limit:</b>	Not applicable	
<b>Lower flammability limit:</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Vapor density</b>	No data available	None known
<b>Relative density</b>	1.12	g/cm3
<b>Water solubility</b>	Insoluble in water	
<b>Solubility in other solvents</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>	No data available	None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known
<b>Other information</b>		
<b>Softening point</b>	No data available	
<b>Molecular weight</b>	No data as a mixture	
<b>VOC Content (%)</b>	No information available	
<b>Liquid Density</b>	No data available	
<b>Bulk density</b>	No data available	

## 10. STABILITY AND REACTIVITY

<b>Reactivity</b>	Heating may cause a fire.
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Chemical stability	Decomposes on exposure to light. Unstable if heated.
Possibility of hazardous reactions	Uncured ink will polymerize on exposure to light.
Conditions to avoid	Avoid exposure to heat and light.
Incompatible materials	Not applicable under normal conditions of use and storage.
Hazardous decomposition products	Thermal Decomposition Products. Combustion: oxides of carbon.

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

#### Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

### Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	No information available.
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### Numerical measures of toxicity

#### Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Unknown acute toxicity	0 % of the mixture consists of ingredient(s) of unknown toxicity
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#### Component Information

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

## 12. ECOLOGICAL INFORMATION

<b>Ecotoxicity</b>	The environmental impact of this product has not been fully investigated
<b>Persistence and degradability</b>	No information available.
<b>Bioaccumulation</b>	No information available.
<b>Other adverse effects</b>	No information available.

### 13. DISPOSAL CONSIDERATIONS

#### Disposal methods

<b>Waste from residues/unused products</b>	Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.
<b>Contaminated packaging</b>	Do not reuse empty containers.

### 14. TRANSPORT INFORMATION

<b><u>DOT</u></b>	Not regulated
<b><u>TDG</u></b>	Not regulated
<b><u>MEX</u></b>	Not regulated
<b><u>ICAO (air)</u></b>	Not regulated
<b><u>IATA</u></b>	Not regulated
<b><u>IMDG</u></b>	Not regulated
<b><u>RID</u></b>	Not regulated
<b><u>ADR</u></b>	Not regulated
<b><u>ADN</u></b>	Not regulated

### 15. REGULATORY INFORMATION

#### International Inventories

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AIIC</b>	Complies

#### **Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AIIC** - Australian Inventory of Industrial Chemicals

#### US Federal Regulations

##### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

##### **SARA 311/312 Hazard Categories**

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

##### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

##### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

#### US State Regulations

##### **California Proposition 65**

This product does not contain any Proposition 65 chemicals.

#### U.S. State Right-to-Know Regulations

##### **US State Regulations**

This product does not contain any substances regulated by state right-to-know regulations

#### U.S. EPA Label Information

**EPA Pesticide Registration Number** Not applicable

### **16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<b>NFPA</b>	<b>Health hazards</b> 0	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 0	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X

**Revision Date** 28-Jun-2023

**Revision Note** No information available.

##### **Disclaimer**

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**End of Safety Data Sheet**